

Work Order ID 64853

Friday, December 17, 2010 1:12:16 PM

Page 1

Item ID: D4289-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Label Plate

Start Date: 12/17/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 12/21/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *10-12-17*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4289

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg (MAKE FROM D4289-1)

Dwg Rev: *A*Prog Rev: *1*

2-Deburr if necessary

*10-12-17**(6)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

10-17-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

* NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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Cust Item ID:

Required Date: 12/21/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC3- Inspect Part Finish

0.00

JL

12/12/20

X6

0



QC

Memo

0.00

Quality Control

160

0.00



HandFinish

Memo

0.00

Hand Finishing

INSTALL DART LOGO AS PER DWG

950/12/20 (6)

170

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

12/12/20

(16)

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Setup Start



Revision ID:

Stop



Item Name: Label Plate

Start Date: 12/17/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 12/21/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

[Signature] 10/12/2010 (6)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/2010 *[Signature]*
MF
10-12-20

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 1:12:16 PM

Page 1

Work Order ID: 64853

Parent Item: D4289-041

Parent Item Name: Label Plate






Start Date: 12/17/2010

Required Date: 12/21/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-3  Dart Logo label		Manufactured	No			160	Each	0.0000	1	3		<u>EP 10/12/20</u>	
M6061T6S.020  6061-T6 Sheet .020		Purchased	No			100	sf	19.5000	0.1886	0.595579		<u>1810-12-17</u>	
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				MAT21	19.5								
				112442	19.5								
										<u>112442</u>			

(6)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	64853
Description: LABEL PLATE	Part Number:	D4289-041
Inspection Dwg. D4289-4 , Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by:	IB
Date:	10-12-17

Audited by:	S
Date:	10/12/20

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8

7

6

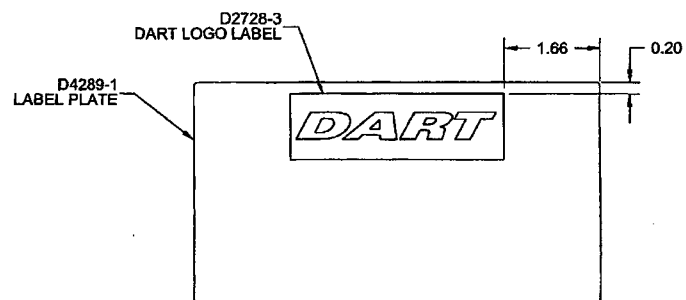
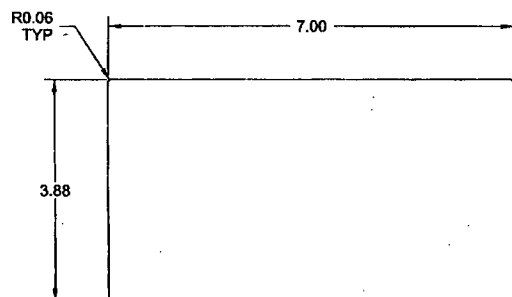
5

4

3

2

1

**D4289-041 LABEL PLATE****D4289-1 LABEL PLATE**0.020
REF**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.020 THICK, PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/4027 OR ASTM B209 REF. DART SPEC. M6061T6S.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: WITH "D4289-041" & AND B/N BXXXXX PER DART QSI 044 6.1
- 7) WEIGHT: 0.16 lbs

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4289-041	LABEL PLATE
1	1	D4289-1	LABEL PLATE
2	1	D2728-3	DART LOGO LABEL

64853

RELEASED
2010-12-10
JMD

A	NEW ISSUE	MB	10.10.29
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.10.29		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADADRAWING NO.
D4289

REV. A

SHEET 1 OF 1

TITLE
LABEL PLATE

SCALE

NTS

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